

# **FABRICATED TEE STRAINERS**

2"-30"

**ANSI CLASS 300** 

Fabricated Tee Strainers are required when an off-the-shelf solution will not meet your exact piping requirements. All of our Fabricated Strainers are made right here in the USA, at our state-of-the-art facility in the southeastern part of North Carolina.



All pictures shown are for illustrative purposes only. Actual product may vary due to product enhancement.

> Sizes 2" - 30" Available

# **MODEL**

FT 30 Series - 300 Class

# **MATERIALS**:

Carbon SteelStainless SteelOther Alloys

### **OPTIONS**



- Gauge Taps
- Vent (Standard)
- Drains
- Back Flush Valves
- Semi-Automatic
- Pressure Gauges
- DP Gauge Switch

# **CUSTOM COVER SOLUTIONS INCLUDING DAVITS & HINGED COVER**





HINGED

**DAVIT** 

**BOLTED** 





ANSI Class 150 up to high pressure 900 class



### **STRAINING ELEMENTS**

Customize to fit your requirements

**Heavy Duty Baskets** 



**END CONNECTIONS** 

Flanged, Raised Face, RTJ, Butt Weld, Socket Weld, Threaded



### **SANITARY**

Sanitary Application Designs for food/pharmaceutical processing



TEMPERATURE CONTROL

Steam Jacket casing for set temperature control



**UNIQUE PROJECTS**Rotated and Offset

Nozzles to fit into your applications





Brisbane, Australia www.monarchindustrial.com.au www.monarchasiapacific.com.au

2"- 30"

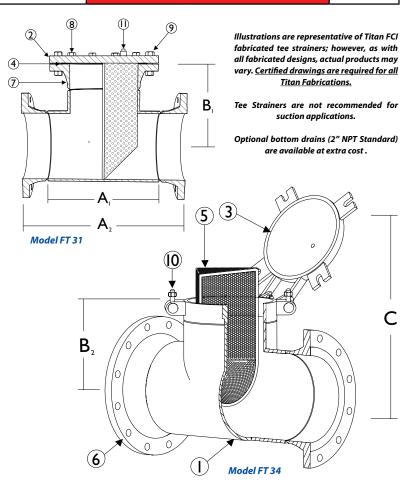
FT 30 Series Tee Strainer

#### **BILL OF MATERIALS** FT 30 Series FT 30-35 CS FT 30-35 SS Part Carbon Steel A234 Gr.WPB Body Stainless Steel SA 403 Carbon Steel A105 Stainless Steel SA182 Type 316 Cover Quick Open Cover Carbon Steel A516 Gr 70 Stainless Steel Type 316 Assembly Cover Gasket/ **Bolted:** Spiral Wound Stainless Steel **Quick Open:** Buna-N (3) 0-Ring (2) Straining Element (2)(4)(5) T304 SS T304 SS Inlet/Outlet Flange Carbon Steel A105 Stainless Steel SA182 Type 316 Weld Neck Flange Stainless Steel SA182 Type 316 Carbon Steel A105 Carbon Steel A193-B7 Stainless Steel A193 B8 M Bolts Carbon Steel A194 2H Stainless Steel A194 Gr 8 Nuts Carbon Steel A325 Stainless Steel Stainless Steel SA182 Type 316 11 Vent with Plug<sup>(6)</sup>



Titan recommends keeping spare parts on hand.

6. 1/2" NPT is standard



# FT 30 Series: Tee Strainer Dimensions | 2" - 30" | ANSI CLASS 300

DIMENSIONS AND WEIGHTS®																
	in	2	2 1/2	3	4	5	6	8	10	12	14	16	18	20	24	30
	mm	50	65	80	100	125	150	200	250	300	355	405	460	508	610	762
(A <sub>7</sub> ) Face to Face <sup>(2)</sup> FT 30, FT 33 - Butt-Weld	in	5.00	6.00	6.75	8.25	9.75	11.25	14.00	17.00	20.00	22.00	24.00	27.00	30.00	34.00	C/F
	mm	127	152	172	210	248	286	356	432	508	559	610	686	762	864	C/F
(A <sub>2</sub> ) Face to Face <sup>(2)</sup> FT 31, FT 34 - Flanged	in	10.75	12.25	13.25	15.25	17.75	19.25	23.00	26.50	30.50	33.50	35.75	39.75	43.00	47.50	C/F
	mm	273	311	337	387	451	489	584	673	775	851	908	1010	1092	1207	C/F
(B <sub>1</sub> ) Ctr-Line to Top (3) FT 30-32 - Bolted Cover	in	5.38	6.13	6.63	7.63	8.88	9.63	11.50	13.25	15.25	16.75	17.88	19.88	21.5	23.75	C/F
	mm	137	157	168	194	225	245	292	337	387	426	454	505	546	603	C/F
(B <sub>2</sub> ) Ctr-Line to Top <sup>(3)</sup> FT 33-35 - Quick Open Cover	in	n/a	n/a	n/a	n/a	n/a	9.94	11.56	13.94	15.90	17.60	19.00	21.50	23.94	27.25	C/F
	mm	n/a	n/a	n/a	n/a	n/a	252	294	354	403	446	483	546	608	692	C/F
<b>C Dimension</b> Screen Removal	in	11.94	13.69	15.00	17.50	20.53	22.56	27.31	31.90	36.88	40.50	43.75	48.75	53.00	59.50	C/F
	mm	303	348	381	446	522	573	694	810	937	1029	1111	1238	1346	1511	C/F
Approx. Weight: FT 30	lb	25.63	C/F	51.25	83.13	C/F	161.25	255.00	381.25	578.75	776.25	1056.25	1332.50	1743.75	3296.25	C/F
	kg	11.63	C/F	23.25	37.71	C/F	73.14	115.70	173.00	262.52	352.00	479.11	604.42	791.00	1495.20	C/F
Approx. Weight: FT 31	lb	48.13	C/F	96.25	149.38	C/F	273.75	427.50	631.25	933.75	1291.25	1681.25	2132.50	2743.75	4746.25	C/F
	kg	21.80	C/F	43.70	67.80	C/F	124.20	194.00	286.33	423.54	585.70	762.60	967.30	1244.54	2153.00	C/F

<sup>1.</sup> Dimensions and weights of the FT 30 Series are provided for reference only. Certified drawings are required for all Titan Fabrications.

3. Center line to top dimension is to the top of the body flange. Quick open cover dimension is to the top of 2. Face to face values have a tolerance of +0.06 in (+2.0 mm) for sizes 10" and lower and a tolerance of +0.12 in (+3.0 mm) for sizes 12" and larger.

<sup>3.</sup> Buna-N is standard for applications below 250° F. Viton is standard for applications above 250° F.

<sup>4.</sup> Max mesh size available is 60 mesh.

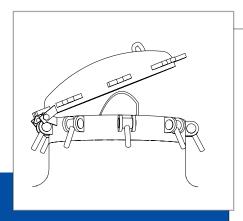
<sup>5. 1/8&</sup>quot; perf is standard for all mesh lined straining elements.

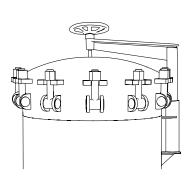


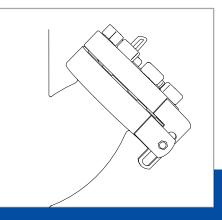
# **OPTIONS FOR FABRICATED PRODUCTS**

## **COVER OPTIONS - FABRICATED STRAINERS**

Titan Flow Control, Inc. cover options are designed for various strainers types and sizes so that the straining element is accessible for cleaning and maintenance, an important concern especially with large strainers. To make sure that you choose the best cover for your application, ask a Titan Sales Representative or Engineer.







# **Hinged Cover (T-Bolt)**

A **Hinged Cover** is a quick opening cover that is secured with bolts around the outside of the cover. Rotating on its hinge, this cover is easiest to maneuver when it is on a small strainer, in a vertical position, or on the bottom of the strainer.

### **Davit Cover Assembly**

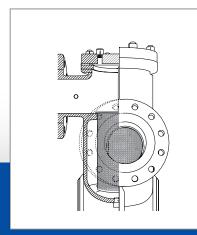
**Davit Cover** Assemblies mechanically aid in removing and replacing covers that would normally be too large for one operator to adjust unaccompanied. Lift davits also ensure that the cover is properly positioned and aligned with strainer.

## **Bolted Slide Hinge Cover**

With a Bolted Slide Hinge Cover, the cover slides slightly away from the strainer so it has clearance to rotate. Although these covers in small sizes may be removed by a single operator, a lifting eye is available to aid in removal of larger covers.

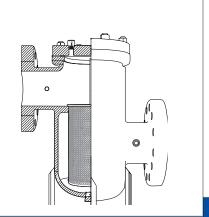
# **FLOW OPTIONS - FABRICATED STRAINERS**

Titan Flow Control, Inc. offers various options for the placement of inlet and outlet nozzles in order to accommodate each unique piping system. Please contact the factory with your needs, questions, and concerns.



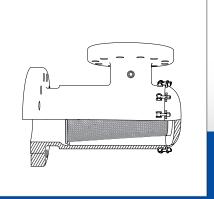
### **Right Angle Flow**

**Right Angle Flow** fabricated strainers can be placed in a pipeline where a it has a 90 degree corner, eliminating the need for a pipeline elbow.



#### Offset Flow

Offset Flow fabricated strainers can align with pipes at different levels.



### **Horizontal-Vertical Flow**

**Horizontal-Vertical** Flow fabricated strainers accommodate piping systems in which the flow changes from horizontal to vertical.

Contact Titan Flow Control, Inc. to learn about additional capabilities and information related to Titan's Fabricated Designs. This brochure is general in nature and is not a substitute for discussing your specific piping requirements with a Titan Sales Representative and obtaining certified engineering drawings.